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A NOTE ON SELECTION OF RESISTANCE COEFFICIENTS FOR EMPIRICAL PIPE FLOW FORMULAS

by T.R. FIETZ

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A NOTE ON SELECTION OF RESISTANCE COEFFICIENTS

FOR EMPIRICAL PIPE FLOW FORMULAS

by

T.R. Fietz

Abstract:

Methods of finding resistance coefficients for the Hazen-Williams and Manning formulas are discussed. Coefficients are selected to maximise agreement with the Colebrook-White equation, using pipe data from Australian Standard codes.

Notation

C¹ Resistance coefficient in an empirical formula

C₁ A parametric value for C_{hw}

C Hazen-Williams resistance coefficient

d Pipe diameter (bore)

d Pipe diameter from Hazen-Williams formula

d Pipe diameter from Manning formula

 $\left(\frac{df}{dR}\right)$ Slope of $\frac{k}{d}$ = constant line on Moody Chart

 $\left(\frac{df}{dR}\right)_{hw}$ Slope of C_{hw} = constant line on Moody Chart

f Darcy friction factor

 f_{CW} Friction factor from Colebrook-White equation

f Friction factor from rearranged Hazen-Williams formula

 f_{m} Friction factor from rearranged Manning formula

f Friction factor for wholly rough wall turbulent flow

 $\mathbf{f}_{\mathbf{T}}$ Friction factor at tangent point

F Function of

g Gravitational acceleration

h_f Frictional head loss

k Equivalent sand grain roughness

 K_1 A parametric value of $\frac{k}{d}$

2 Pipe length

n Manning's n

 N_1 A parametric value of n

Q Discharge

 $Q_{
m hw}$ Discharge from Hazen-Williams formula

Q Discharge from Manning formula

 $\mathbb{R} \qquad \qquad \text{Reynolds Number} = \frac{\text{Vd}}{v}$

 $\mathbb{R}_{\mathbb{T}}$ Reynolds Number at tangent point

R_. Hydraulic radius

S Energy (friction) gradient = $\frac{h_f}{\ell}$

S Energy gradient from Darcy-Weisbach and Colebrook-White equations

 S_{hw} Energy gradient from Hazen-Williams formula

 $\mathbf{S}_{\mathbf{m}}$ Energy gradient from Manning formula

V Mean velocity = $\frac{4Q}{\pi d^2}$

lpha R exponent in an empirical formula

β S exponent in an empirical formula

φ Function of

ν Kinematic viscosity

INTRODUCTION

The Darcy-Weisbach formula, with friction factor f given by the Colebrook-White equation, is generally recognised as the preferable, universal method for predicting frictional head loss in water supply pipes.

Older empirical formulas, such as Hazen-Williams and Manning, still persist, however, in textbooks, handbooks and standard codes.

Their main advantage compared to the preferred formula is ready manipulation to find head loss, discharge, or diameter for single pipe problems. Also they are easily differentiated, which saves computation in pipe network analysis.

The empirical formulas rely on specifying a resistance coefficient for a particular pipe material; $C_{\mbox{hw}}$ is used in the Hazen-Williams formula and n in the Manning formula.

This report discusses selection of the empirical coefficients C_{hw} and n in order to maximise the agreement between the empirical formulas and the preferred formula. Firstly, areas of agreement are defined and charts are presented to relate C_{hw} and n to diameter d and equivalent sand grain roughness k for single pipes. Secondly, typical values of C_{hw} and n for common pipe materials are derived for a range of pipe diameters and flowrates. The methods for selecting C_{hw} and n are applied to pipe data shown in Australian Standard Codes.

BASIC EQUATIONS

Frictional (or surface resistance) head loss for steady flow under pressure in prismatic circular pipes is given by the Darcy-Weisbach equation:

$$h_{f} = \frac{f \ell V^{2}}{d 2q} \tag{1}$$

The friction factor f is a function of the relative roughness $\frac{k}{d}$ and the Reynolds Number \mathbb{R} , i.e. $f = \phi(\frac{k}{d}, \mathbb{R})$. The most popular expression for ϕ is given by the Colebrook-White equation (Ref. 8):

$$\frac{1}{\sqrt{f}} = -2 \log_{10} \left(\frac{k}{3.7d} + \frac{2.51}{R\sqrt{f}} \right) \tag{2}$$

Plotting log f vertically against log R horizontally for parametric values of $\frac{k}{d}$ gives the Moody Chart (Ref. 13).

At high IR values equation (2) is asymptotic of the "Rough Law":

$$\int_{\overline{f}}^{1} = 1.74 + 2 \log_{10}\left(\frac{d}{2k}\right) \tag{3}$$

Earlier empirical expressions for frictional head loss are often in the form (Ref. 1):

$$V = C' R_{h}^{\alpha} S^{\beta}$$
 (4)

The most popular empirical formulas used in Australia (Ref. 4) are the Hazen-Williams formula:

$$V = 0.849 C_{hw} R_h^{0.63} S^{0.54}$$
 (5)

and the Manning formula:

$$V = \frac{1}{n} R_h^{0.67} S^{0.5}$$
 (4)

Using Q = $\frac{\pi}{4}d^2$ V and R_h = $\frac{d}{4}$ in equation (5) gives alternative forms of the Hazen-Williams formula:

$$Q = 0.2784 C_{hw} d^{2.63} S^{0.54}$$
 (7)

$$S = \frac{6.824 \text{ V}^{1.852}}{C_{hw}^{1.852} \text{ d}^{1.167}}$$
(8)

$$S = \frac{10.676 \ Q^{1.852}}{C_{local}^{1.852} \ d^{4.87}} \tag{9}$$

Similarly, alternative forms of the Manning formula are:

$$Q = \frac{0.3102 \, d^{2.67} S^{0.5}}{n} \tag{10}$$

$$S = \frac{6.409 \, n^2 \, V^2}{d^{1.34}} \tag{11}$$

$$S = \frac{10.39 \, \text{n}^2 \, Q^2}{d^{5.34}} \tag{12}$$

Lamont (Ref. 12) has made a comprehensive review of the above and many

other empirical equations.

OPERATING ZONES ON THE MOODY CHART

k and d ranges for some clean water supply pipes are shown in Table 1. The k and d data in Table 1 have been used with a velocity range of 0.2 to 6 m.s⁻¹ to plot operating zones on the Moody chart. These are shown as Figures 1 and 2, and will be used subsequently for assessing the empirical formulas.

METHODS OF COMPARISON OF PIPE FLOW EQUATIONS

In the following comparisons the Darcy-Weisbach equation (1) [in conjunction with the Colebrook-White equation (2)] has been taken as the preferred formula for pipe flow calculations. Results from the Hazen-Williams and Manning equations are compared with those from the preferred formula.

The first problem is to examine single pipes of given d and k to see if there is a velocity, or range of velocities, where the empirical formulas are in agreement with the preferred formula. By considering several pipe diameters a line, or zone, of agreement may be mapped on the Moody chart for the Hazen-Williams and Manning formulas. The errors involved in operating away from these lines, or zones, of agreement may also be shown on the Moody chart.

The second problem is to select a typical (or single) value of either C_{hw} or n for a pipe material so as to maximise the agreement with the preferred formula over the available range of pipe diameters and the normal range of velocities. Most of the typical C_{hw} and n values given in textbooks, handbooks and codes fall in this category.

FINDING EMPIRICAL COEFFICIENTS FOR A SINGLE PIPE

Using the Hazen-Williams Formula

Equation (8), with extended constants and exponents, may be manipulated to obtain $\frac{v^2}{2gd}$ as a variable group:

$$S = \frac{6.824263 \times 29}{C_{hw}^{1.85185} (Vd)^{0.14815} d^{0.01852}} \left(\frac{V^2}{29d}\right)$$
 (13)

Using S =
$$\frac{hf}{\lambda}$$
 in equation (1):

$$S = f\left(\frac{V^2}{2ad}\right)$$
(14)

Taking $g = 9.8 \text{ m} \cdot \text{s}^{-2}$, then equations (13) and (14) are equivalent when:

$$f = \frac{133.7556}{C_{hw}^{1.85185} V_{d}^{0.14815} 0.1667}$$
 (15)

A Reynolds Number \mathbb{R} may be introduced when combining equations (13) and (14):

$$f = \frac{133.7556}{C_{hw}^{1.85185} \frac{0.01852}{d}} \left(\frac{v}{Vd}\right)^{0.14815} \left(\frac{1}{v^{0.14815}}\right)$$
(16)

Taking $v = 1.0038 \times 10^{-6} \text{ m}^2 \cdot \text{s}^{-1}$ for water at 20 degrees Celsius gives:

$$f = \frac{1035.1}{C_{\text{bw}}} \frac{1.85185}{d} \frac{0.01852}{\text{IR}} \frac{0.14815}{\text{IR}}$$
(17)

Equation (17), with slight variations in coefficient and exponents, has been derived previously by numerous authors (Refs. 9, 12, 5, 14, 6, 15).

Equation (17) plots as a family of straight lines of slope -0.14815 on the log f vs. log $\mathbb R$ Moody Chart. Note that variation of the water temperature will affect the numerator and shift the location of the plotted lines. Equation (17) is shown plotted on the Moody Chart in Figure 3, for C_{hw} from 80 to 160 and $d=0.3\,\mathrm{m}$. Also plotted near the $C_{hw}=80$ line are lines for $d=0.05\,\mathrm{m}$ and $d=2\,\mathrm{m}$ which show that the diameter has a slight effect on the location of a $C_{hw}=0.05\,\mathrm{m}$ and $C_{hw}=0.05\,\mathrm{m}$

Diskin (Ref. 9) has shown that the Hazen-Williams formula and Colebrook-White equation are in agreement at the point where a C_{hw} = constant line is tangential to a $\frac{k}{d}$ = constant line on the Moody Chart. On Figure 4(A) the tangent point is at T where the slope of the $\frac{k}{d}$ = constant line is equal to the slope of the C_{hw} = constant line.

From the Colebrook-White equation (1), for a specified value of $\frac{k}{d}$, the slope is:

$$\left(\frac{df}{dR}\right)_{cw} = -\left(0.062 \frac{k}{d} \frac{IR^2}{f} + 0.5756 \frac{IR}{f^{1.5}} + \frac{IR}{2f}\right)^{-1}$$
(18)

For any IR value, f is found from the Colebrook-White equation by Yao's method (Ref. 16).

From equation (16) the slope is:

or

$$\left(\frac{df}{dR}\right)_{hw} = \frac{-f_{*} o.14815}{IR}$$
 (20)

The tangent point T was found by applying the method of bisection (or interval halving) (Ref. 7) about R to the equation:

$$F(IR) = \left(\frac{df}{dIR}\right) - \left(\frac{df}{dIR}\right)_{lm} = 0$$
 (21)

Note that C_{hw} , the coefficient being sought, is required to find the derivative from equation (19). The solution may be simplified by using the Colebrook-White $f = f_{cw}$ in equation (20), as f_{cw} and the Hazen-Williams $f = f_{hw}$ converge as the tangent point is approached.

The tangent point occurs at (\mathbb{R}_T, f_T) and at any other \mathbb{R} value f_{cw} exceeds f_{hw} . The useful range of \mathbb{R} values may be extended by specifying an arbitrary difference in f_{hw} and f_{cw} . In this case f_{hw} is allowed to be within 2.5% of f_{cw} . The $C_{hw} = C_1$ line is then taken through the point $(\mathbb{R}_T, 1.025 \ f_T)$ as shown on Figure 4(A). The value for C_1 is found by putting $f_{cw} = 1.025 \ f_T$ and $f_{cw} = 1.025 \ f_T$ in a rearranged equation (16):

$$C_{hw} = \frac{14.067}{f^{0.54} d^{0.01} R^{0.08} r^{0.08}}$$
 (22)

The above method has been applied for a range of d and k values to produce Figure 5, which may be used to find a C_{hw} value for a single pipe of known d and k. Pipe velocity V for R_T at the tangent point is also plotted for the range 0.2 to 6 m·s⁻¹.

To show the difference between f_{hw} and f_{cw} when operating away from the tangent point, f_{hw} is found from equation (16) for a given $\mathbb R$ value as shown on Figure 4(A). The ratio $\frac{f_{hw}}{f_{cw}}$ is then plotted at the point ($\mathbb R$, f_{cw}), and from numerous points the contour lines of Figure 6 have been obtained.

Equation (22) for finding C_{hw} is a rearranged form of equation (16), used for finding f_{hw} . The diameter effect is eliminated so Figure (6) applies to all pipe diameters. Comparison of Figure 6 with Figures 1 and 2 indicates the degree of agreement between the Hazen-Williams formula and the preferred formula for different pipes.

Using the Manning Formula

Following the argument of Barnes et al (Ref. 6), equations (11) and (14) are equivalent when:

$$\frac{6.409 \, \text{n}^2 \text{V}^2}{\text{d}^{1.34}} = \frac{\text{f V}^2}{\text{d} \, 29} \tag{23}$$

Taking $g = 9.8 \text{ m} \cdot \text{s}^{-2}$ gives:

$$f = \frac{125.616 \text{ n}^2}{d^{0.34}} \tag{24}$$

Equation (24) plots as a family of horizontal lines on the Moody Chart, so the Manning equation agrees with the preferred formula in the zone of wholly rough wall turbulent flow, where equation (3) applies. Rearranging equation (3):

$$f = 0.25 \left[\log_{10} \left(3.707 \stackrel{d}{k} \right) \right]^{-2}$$
 (25)

For equations (24) and (25) to be equivalent:

$$\frac{125.616 \, \text{n}^2}{d^{0.34}} = 0.25 \left[\log_{10} \left(3.707 \, \frac{\text{d}}{\text{k}} \right) \right]^{-2} \tag{26}$$

Giving:

$$n = \frac{d^{0.17}}{22.416} \left[log_{10} \left(3.707 \stackrel{d}{k} \right) \right]^{-1}$$
 (27)

If f from equation (25) is called f_r then equation (27) becomes:

$$n = \frac{f_r}{11.208} = \frac{0.5}{4} \tag{28}$$

For given d and k, and $\frac{k}{d} = K_1$, the value of Manning's n is N_1 for agreement

of the Manning and the preferred formula. N_1 is found from equation (27). The corresponding curves are shown plotted on Figure 4(B).

For flow in the transition zone the Manning friction factor $f_m = f_r$ underestimates f_{cw} from the preferred formula. The value of $\frac{f_m}{f_{cw}}$ has been determined for numerous points on the Moody chart, and these points were used to plot the contour lines of Figure 7. Comparison of Figures 1 and 2 with Figure 7 indicates the degree of agreement between the Manning and the preferred formulas for various pipes.

Equation (27) has been applied to a d range from 0.05 to 2m and for numerous k values to produce Figure 8. Also shown (as broken lines) are $\frac{f}{m} = 0.99$ indicating the lower limit of velocity for various d and k values. Note that Figure 8 is an alternative to the chart of Barnes et al (Ref. 6, Figure 3.8) which plots n against d (both linear scales) for parametric values of k.

FINDING EMPIRICAL COEFFICIENTS FOR AN OPERATING ZONE

Using the Hazen-Williams Formula

The operating zone is covered by a mesh of points as shown partially in Figure 9. The V range is from 0.2 to 6 m.s⁻¹, in increments of 0.25 m.s⁻¹, giving 24 values. The d range is given in Table 1 for various pipes and this was divided to give 23 values. The total number of grid points is then 552.

For a given pipe material of known k value, a value is chosen for C_{hw} and water temperature is taken as 20 degrees Celsius. If friction gradient S is the pertinent variable then the following procedure is used to compare the Hazen-Williams and the preferred formulas:

- (i) At any mesh point compute $\mathbb{R} = \frac{Vd}{\nu}$ and $\frac{k}{d}$. Use Yao's method (Ref. 16) to find f from equation (2), then S_{cw} from equation (14).
- (ii) Calculate S_{hw} from equation (8).
- (iii) Find $\frac{S_{hw}}{S_{cw}}$ and increment the count for the appropriate range, e.g. from 0.9 to 0.95.
- (iv) Repeat for all mesh points then the number of points in any range divided by the total number of points represents the proportion of the chart area covered by that range, e.g. for

the range $\frac{S_{hw}}{S}$ = 0.95 to 1.05, a chart area of 45% indicates that over 45% of the operating zone the Hazen-Williams and the preferred formulas agree within ±5% for finding the friction gradient.

An alternative method is to plot contour lines on the operating zone mesh and to measure areas by planimeter. Contour lines for one pipe material are shown on Figure 9.

Various C values were tried for each pipe in Table 1 to maximise agreement with the preferred formula. The effect of varying C on the $\pm 5\%$ and ±10% agreement ranges for one pipe is shown in Figure 10(A)

The other dependent variables of interest are d and Q. To find $d_{h\omega}$ for a given mesh point (d,V), and specified C_{hw} value, the procedure is:

- Compute $\mathbb{R} = \frac{Vd}{v}$ and $\frac{k}{d}$, and find f by Yao's method (Ref. 16). (i) Find S from equation (14).
- Find d_{hw} from a rearranged equation (5) with $\mathbb{R}_h = \frac{d}{4}$: (ii)

$$d_{hw} = \frac{5.1866}{S_{cw}^{0.857}} \left(\frac{V}{C_{hw}}\right)^{1.5873}$$
 (29)

To find Q_{hw} for a given mesh point (d,V) and specified C_{hw} value, the procedure is:

- (i) Compute S_{cw} as above.
- Find Q_{hw} from equation (7):

$$Q_{hw} = 0.2784 C_{hw} d^{2.63} S_{cw}^{0.54}$$
 (30)

 $\frac{d}{hw}$ may be expressed as a function of $\frac{S}{S}$ by rearranging equation (8) to get d:

$$d = \frac{5.1866}{S_{hw}^{0.857}} \left(\frac{V}{C_{hw}} \right)^{1.38/3}$$
 (31)

Dividing equation (29) by equation (31) gives
$$\frac{d_{hw}}{d}$$
:
$$\frac{d_{hw}}{d} = \left(\frac{S_{hw}}{S_{cw}}\right)^{0.857}$$
(32)

Applying a similar argument to a rearranged equation (9) and equation (30) gives $\frac{Q_{hw}}{Q}$:

$$\frac{Q_{hw}}{Q} = \left(\frac{S_{hw}}{S_{cw}}\right)^{-0.54} \tag{33}$$

Equations (32) and (33) show that $\frac{S_{hw}}{S_{cw}}$ is more sensitive to change in C_{hw} than the Q and d ratios. For investigating the effect of C_{hw} change only the S ratio needs to be examined. On Figure 9 the contour lines for the three ratios $\frac{S_{hw}}{S_{cw}}$, $\frac{Q_{hw}}{Q}$, $\frac{d_{hw}}{d}$ would coincide at 1.0. At other contours of $\frac{S_{hw}}{S_{cw}}$ the corresponding values for $\frac{d_{hw}}{d}$ and $\frac{Q_{hw}}{Q}$ are found from equations (32) and (33) and shown in the table on Figure 9.

The results of trying various C_{hw} values for the pipes in Table 1 are presented in Table 2. The explanatory diagram for the points A, B, etc. used in the "Notes" columns of Table 2, is shown as Figure 11.

Using the Manning Formula

A similar procedure to that used above for the Hazen-Williams formula has been adopted. Additional equations required are shown below.

Diameter d_m [corresponding to equation (29)] is found by rearranging equation (6) with $R_h = \frac{d}{4}$:

$$d_{m} = \frac{4(V_{n})^{1.49254}}{S_{cw}^{0.74627}}$$
 (34)

Flow rate Q_m [corresponding to equation (30)] comes from equation (10):

$$Q_{\rm m} = {0.3102 d \atop n}^{2.67} S_{\rm cw}^{0.5}$$
(35)

The diameter and flowrate ratios [corresponding to equations (32) and (33) respectively] are:

$$\frac{d_{m}}{d} = \left(\frac{S_{m}}{S_{cw}}\right)^{3/46}$$

and:

$$\frac{Q_m}{Q} = \left(\frac{S_m}{S_{cw}}\right)^{-0.5} \tag{37}$$

The effect of varying n on the $\pm 5\%$ and $\pm 10\%$ agreement ranges for one pipe is shown in Figure 10(B). The results of trying various n values for the pipes in Table 1 are shown in Table 3.

CONCLUSIONS

Finding Empirical Coefficients for a Single Pipe Using the Hazen-Williams Formula

For a single pipe of given d and k values (and water temperature 20 degrees Celsius) $C_{h\omega}$ may be found from Figure 5.

The C_{hw} values on Figure 5 correspond to those along the $\frac{f_{hw}}{f_{cw}} = 1.025$ contour line on Figure 6. For operation away from this line the $\frac{f_{hw}}{f_{cw}}$ values of Figure 6 apply.

Comparison of Figure 6 with Figures 1 and 2 indicates that the pipes with operating zones closer to the smooth pipe curve may utilise the Hazen-Williams formula with an error in f of -5% to +2.5% compared to the preferred formula. For the rougher (high k value) pipes the error in f becomes unacceptable over much of the operating zone.

Using the Manning Formula

The Manning formula agrees with the preferred formula when the flow is wholly rough wall turbulent. For known values of d and k Manning's n may be found from Figure 8 to give agreement in this zone of flow.

For operation in the transition zone the Manning formula underestimates f and the $\frac{f}{f}$ contours of Figure 7 apply.

Comparison of Figure 7 with Figures 1 and 2 indicates that it is only for rougher (high k value) pipes of poor quality that the Manning formula may be used. For these pipes an error in f of -5% compared to the preferred formula may result over part of their operating zone.

Finding Empirical Coefficients for an Operating Zone

For a V range of 0.2 to 6 m.s $^{-1}$, and the d ranges shown in Table 1 for the various pipes, the recommended $C_{\rm hw}$ and n values (extracted from Tables 2 and 3) are shown in Table 4.

In Tables 2 and 3 the point A conditions (also shown on Figure 11) correspond to maximum V (i.e. 6 m.s⁻¹), and maximum d for the particular

pipe (from Table 1). Maximum V and maximum d may be used as a rough criterion for finding $C_{h\omega}$ and n, as follows:

- (i) To find C_{hw} for given V, d and k, calculate IR and $\frac{d}{k}$ and find f from the Moody Chart, or use Yao's method (Ref 16). Then find C_{hw} from equation (22).
- (ii) To find n for given V, d and k use equation (27).

Application to Other Empirical Formulas and Pipe Data

The methods demonstrated above for a single pipe may be applied to any other empirical formula in the general form of equation (4). Such equations may be reduced to a form suitable for plotting on the Moody Chart, giving a family of straight lines which attempt to approximate portion of the chart (Ref. 12).

The method used above for finding a single value of an empirical coefficient for a given operating zone may be used for any pipe or range of V and d. The operating zone should be specified when a single value of an empirical coefficient is quoted for a pipe material.

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TABLE 1: DATA FOR TYPICAL CLEAN WATER SUPPLY PIPES

Material	d(m)		Quality	Roughness and Coefficients				
material	Range	Ref.	(k(mm)	C _{hw}	n	Ref.	
Smooth, Brass	0.015 to 0.25	11	Good	0.003	160	0.008	4	
Copper, UPVC, Polyethylene			Poor	0.015	155	0.009	4	
Asbestos Cement	0.05 to 0.6	10	Good	0.015	155	0.008	4	
			Poor	0.06	. 145	0.011	4	
Concrete, spun	0.1 to 1.83	2	Good	0.03	150	0.009	4	
			Poor	0.15	140	0.012	4	
Cast Iron, uncoated	0.08 to 0.625	3	Good	0.15	140	0.010	4	
			Poor	0.6	125	0.013	4	

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TABLE 2: RESULTS OF APPLYING HAZEN-WILLIAMS
FORMULA TO PIPE OPERATING ZONES

V range 0.2 to 6 m.s⁻¹, Water at 20 deg. C.

		······	p			
Material & Quality	d (m) Range	k (nom)	C _{hw}	Notes (see Fig.ll)	% Area for S _h	/S Range w cw 0.9 to 1.1
Smooth, Good	0.015 to 0.25	0.003	150 152.5 155.8 156 160	Mean of pts. A & B Pts. A & C coincide AS Code (Ref. 4)	38.5 89.3 76.8 75.5 10.5	97.7 95.8 91.5 91.3 79
Smooth, Poor	0.015 to 0.25	0.015	143.1 145 148.1 150 155	Mean of Pts. A & B Pts. A & C coincide AS Code (Ref. 4)	25.3 56.3 86.6 78.6 4.5	93.3 98.9 94.4 92.9 74.2
Asbestos Cement, Good	0.05 to 0.6	0.015	146.5 148.8 150 155	Mean of Pts. A & B Pts. A & C coincide AS Code (Ref. 4)	60 97.1 93.7 32.6	99.8 99.5 99.5 91.8
Asbestos Cement, Poor	0.05 to 0.6	0.06	131.6 136 140 145 146.8	Mean of Pts. A & B Pt. A AS Code (Ref. 4) Pt. C	16.6 51.8 56 33.3 22.4	48.3 79 93.7 65.2 50.5

			T			
Concrete,	0.1 to 1.83	0.03	143.6	Pt. A	53.9	93
Good			145		68.2	99.9
			147.5	Mean of Pts. A & C	88.3	99.9
			150	AS Code (Ref. 4)	61.7	97.8
			150.9	Pt. C	51.8	96.5
Concrete,	0.1 to 1.83	0.15	122.2	Mean of Pts. A & B	8	32.3
Poor			127.1	Pt. A	41.3	63.4
			130		49.9	73.6
			140	AS Code (Ref. 4)	20.3	43.7
			147	Pt. C	6.4	16.4
Cast Iron,	0.08 to 0.625	0.15	124.9	Pt. A	43.8	67.1
Good			127.5		46.5	74.3
			134.3	Mean of Pts. A & C	26.1	55.3
			140	AS Code (Ref. 4)	14.2	28
			143.6	Pt. C	6	16
Cast Iron,	0.08 to 0.625	0.6	100.1	Mean of Pts. A & B	12.3	27.6
Poor			106.4	Pt. A	37.7	60.3
			110		32.3	61.5
			125	AS Code (Ref. 4)	5.6	13.2
			132.2	Pt. C	0	O

Material & Quality	d (m) Range	k (mm)	n	Notes (See Fig. 11)	% Area for S 0.95 to 1.05	0.9 to 1.1
Smooth,	0.015 to 0.25	0.003	.0068	Mean of Pts. A & B	8.5	20.3
Good			.0073		25.9	48.6
1.25	11	li 1 a 18	.0075	Pt. A	29.3	50.7
			.0077		23.5	44.3
2000			•008	AS Code (Ref. 4)	14	29
Smooth,	0.015 to 0.25	0.015	.0076		29.6	60.4
Poor			.0078	Pt. A	34.7	57
			•009	AS Code (Ref. 4)	4	8.6
Asbestos	0.05 to 0.6	0.015	.008	AS Code (Ref. 4)	22,6	47.5
Cement,			.0082	Mark Street Control	29.7	55.3
Good		it is vi	.0084	Pt. A	32.9	54.1
N. ee			.0086		25.2	48
Asbestos	0.05 to 0.6	0.06	.0089		38.3	66.6
Cement,			.0091	Pt. A	39.7	61.8
Poor			.0093		27.9	51.3
			.011	AS Code (Ref. 4)	1.3	2.4



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Concrete,	0.1 to 1.83	0.03	.009	AS Code (Ref. 4)	21.4	45.3 58.3
Good		ļ	.0094	_	35.2	54.
			.0096	Pt. A	33.5	34.
Concrete,	0.1 to 1.83	0.15	.01		24.1	51.
Poor	0.1 60 1.03	V•1 5	.0107	Pt. A	40.2	62
1001		,	.012	AS Code (Ref. 4)	1.7	2.0
Cast Iron,	0.08 to 0.625	0.15	.01	AS Code (Ref. 4)	37.7	62.
Good	,	•	.0095		38.4	79.
			.0097		51	77.
			.0099	Pt. A	45.5	69.
Cast Iron,	0.08 to 0.625	0.6	.011		49.2	93.
Poor	0000		.01125		74.5	98.
		{	.0115	Pt. A	56.3	86.
		 	.01175	1	23.1	61.
			.013	AS Code (Ref. 4)	0	0

TABLE 4: RECOMMENDED EMPIRICAL COEFFICIENTS FOR PIPE OPERATING ZONES

V range 0.2 to 6 m.s⁻⁾. Water at 20 deg. C.

Material	d (m)	la ()	Coefficient		
& Quality	Range	k (mm)	C _{hw}	n	
Smooth,	0.015 to 0.25				
Good		0.003	152.5	.0075	
Poor		0.015	148	.0078	
Asbestos	0.05 to 0.6				
Cement,		0.015	149	.0084	
Good Poor		0.06	140	.0091	
Concrete,	0.1 to 1.83				
Good		0.03	147.5	.0094	
Poor		0.15	130	.0107	
Cast Iron,	0.08 to 0.625				
Good		0.15	127.5	.0099	
Poor		0.6	106.5	.0113	

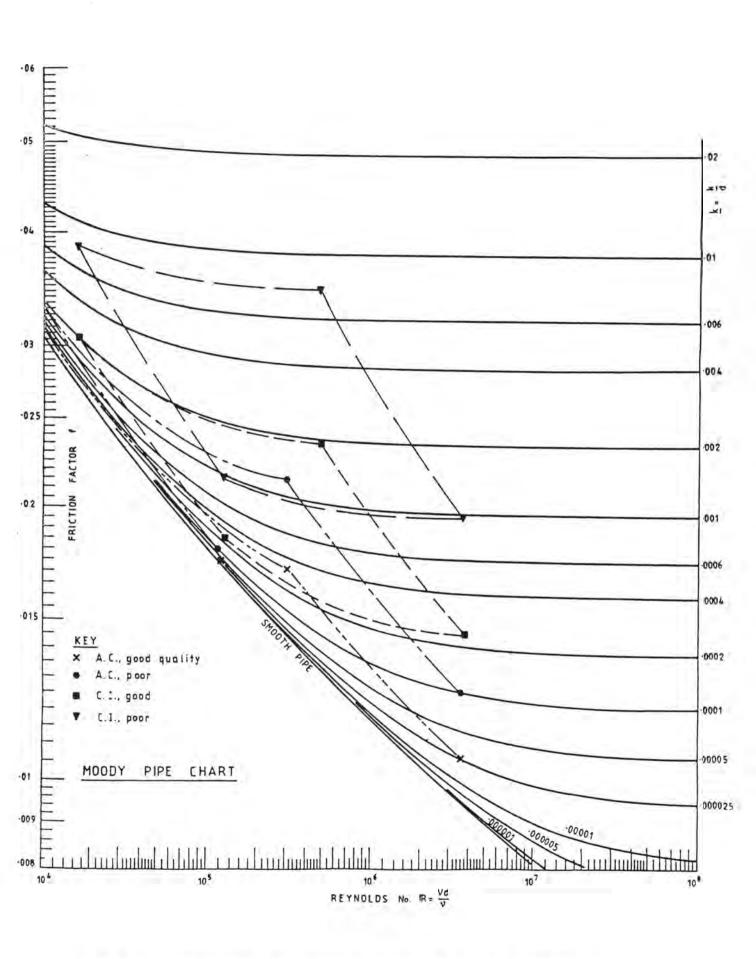


FIG. 1. OPERATING ZONES FOR CLEAN PIPES

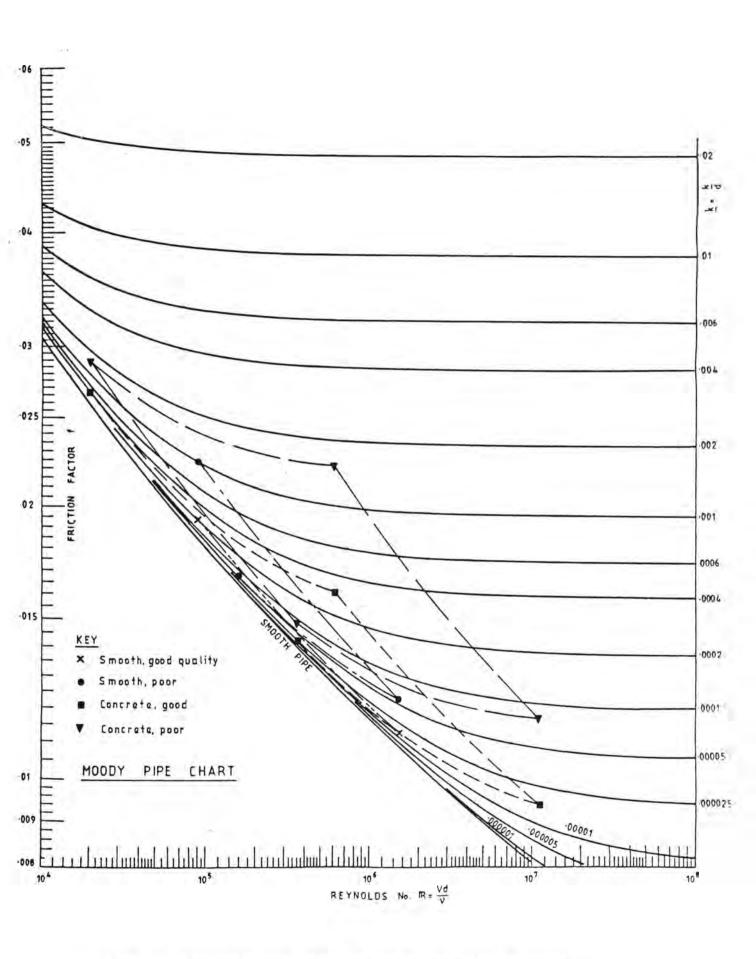


FIG. 2. OPERATING ZONES FOR CLEAN PIPES

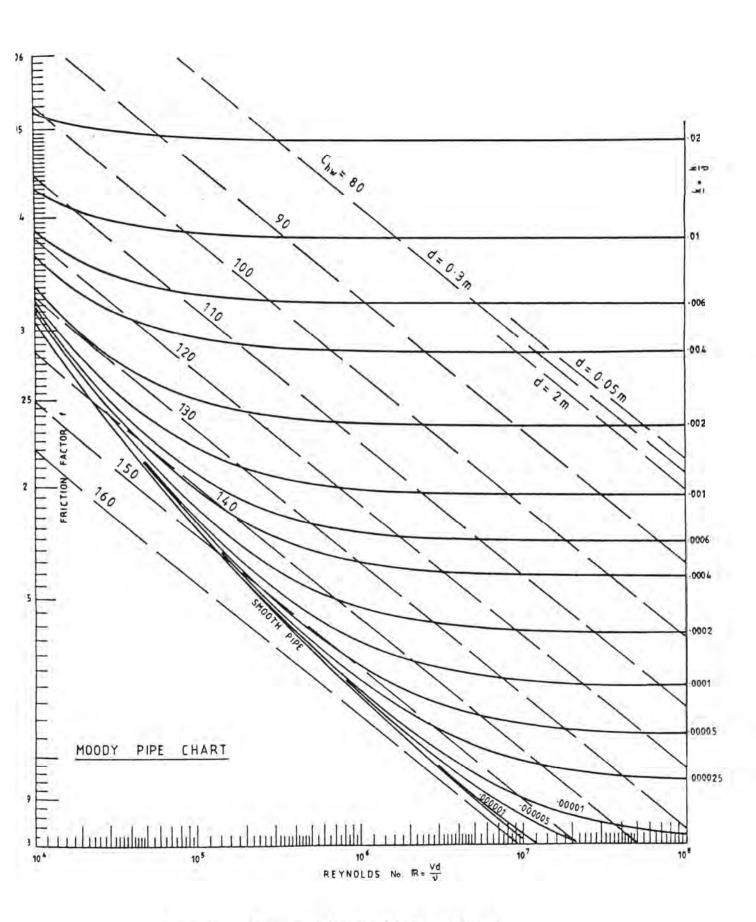
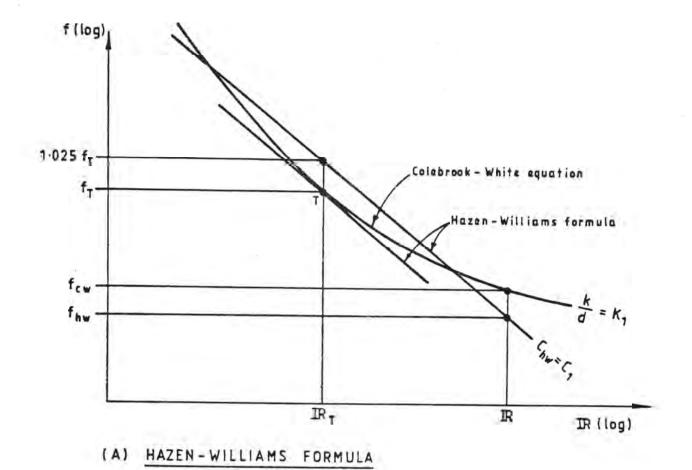


FIG. 3. Chw = CONSTANT LINES d = 0.3m, WATER AT 20°C



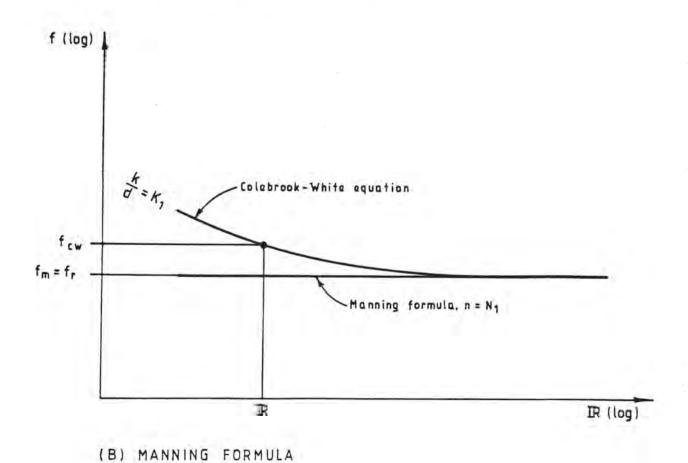


FIG. 4. FITTING EMPIRICAL FORMULAS TO COLEBROOK-WHITE EQUATION FOR SINGLE PIPES

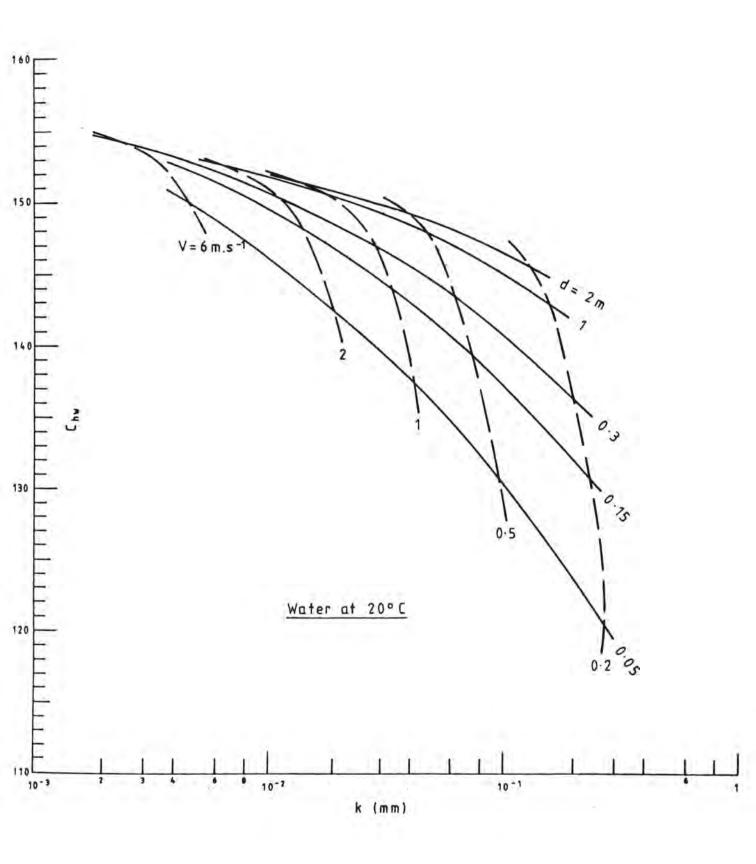
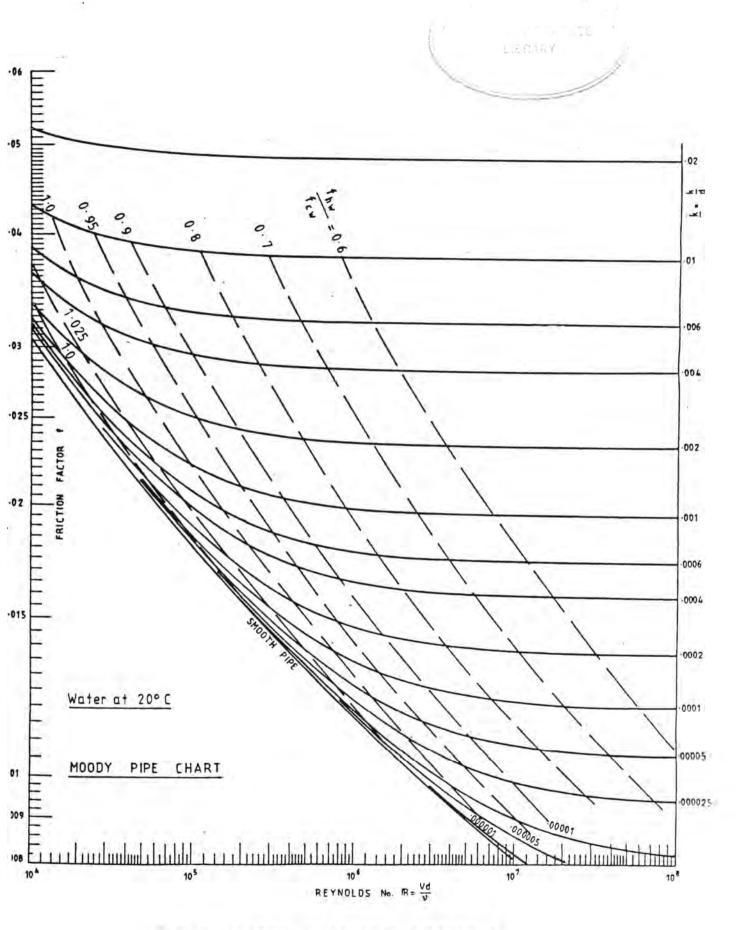
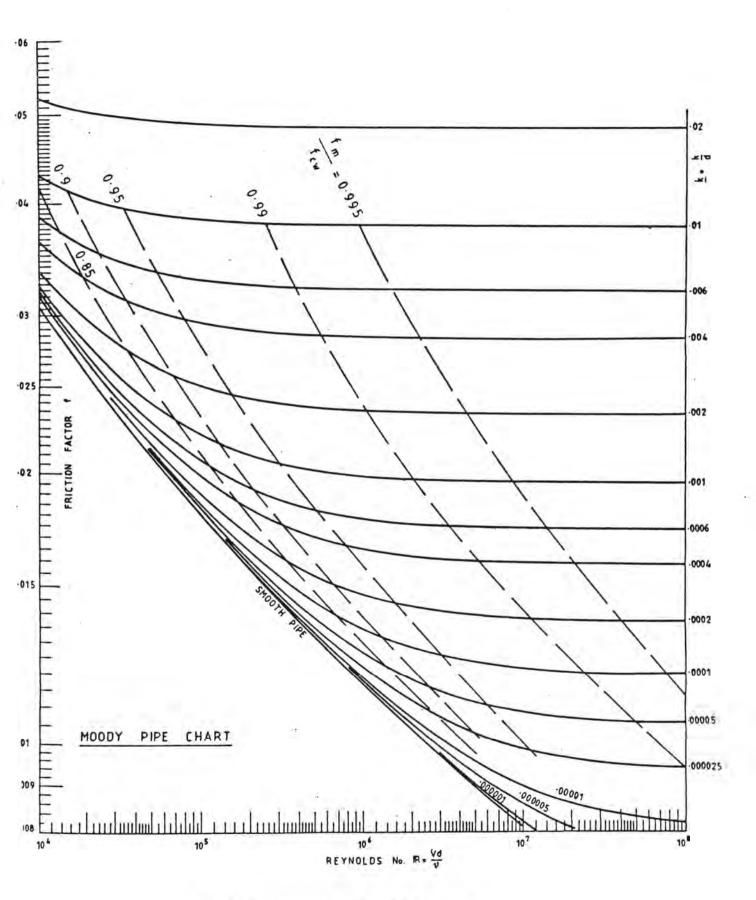


FIG. 5. HAZEN-WILLIAMS COEFFICIENT Chw
FOR A SINGLE PIPE



 $\frac{\text{FIG. 6.}}{f_{\text{CW}}}$ = CONSTANT CONTOURS



 $\frac{\text{FIG.7.}}{f_{\text{m}}} = \text{CONSTANT CONTOURS}$

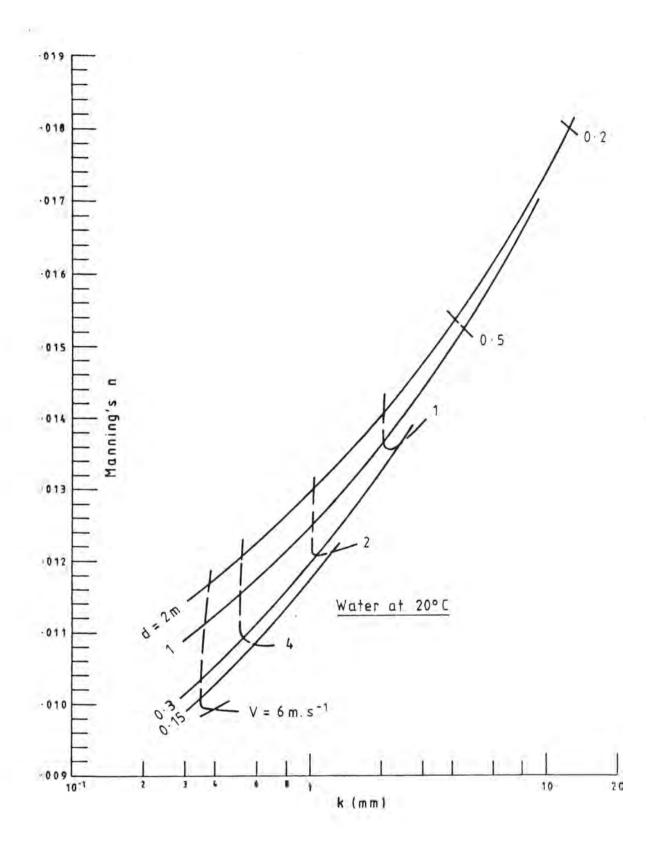
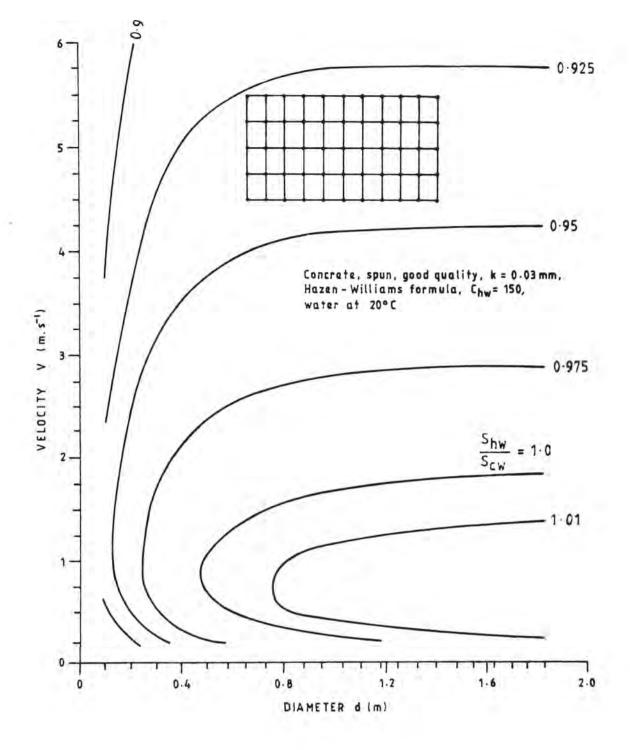
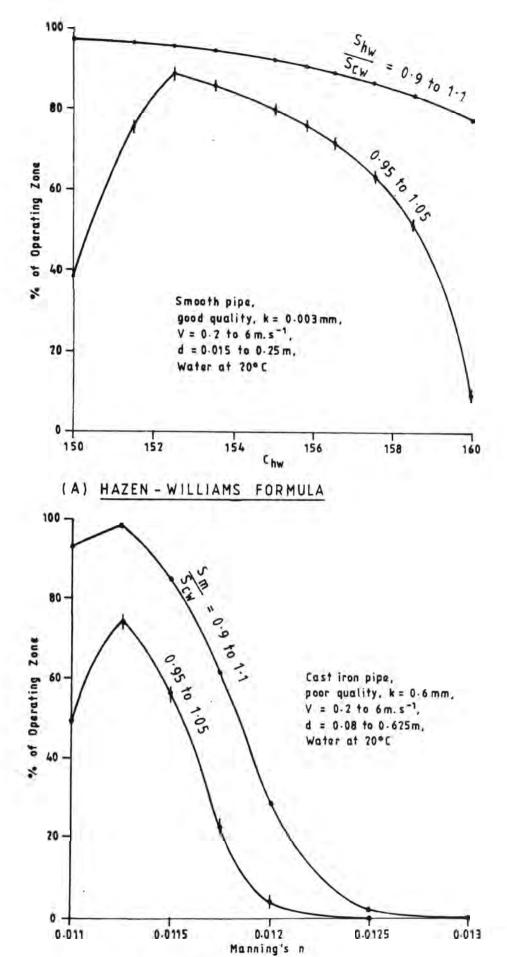


FIG. 8. MANNING'S n FOR A SINGLE PIPE



Shw	0.9	0.925	0-95	0.975	1.0	1.01
Q hw	1.059	1.043	1.028	1.014	1-0	0.995
d hw	0.914	0.935	0.957	0.979	1 · 0	1-009

FIG. 9. EMPIRICAL FORMULA APPLIED TO AN OPERATING ZONE



(B) MANNING FORMULA

FINDING EMPIRICAL COEFFICIENTS FIG. 10. FOR AN OPERATING ZONE

0.0125

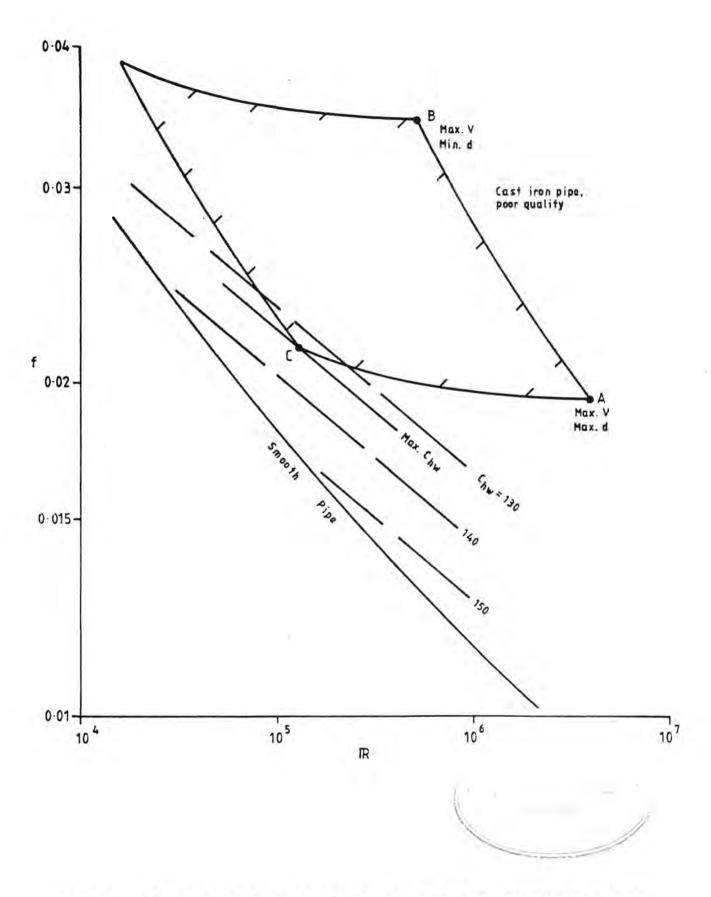


FIG.11. POINTS FOR TESTING EMPIRICAL COEFFICIENTS
FOR AN OPERATING ZONE